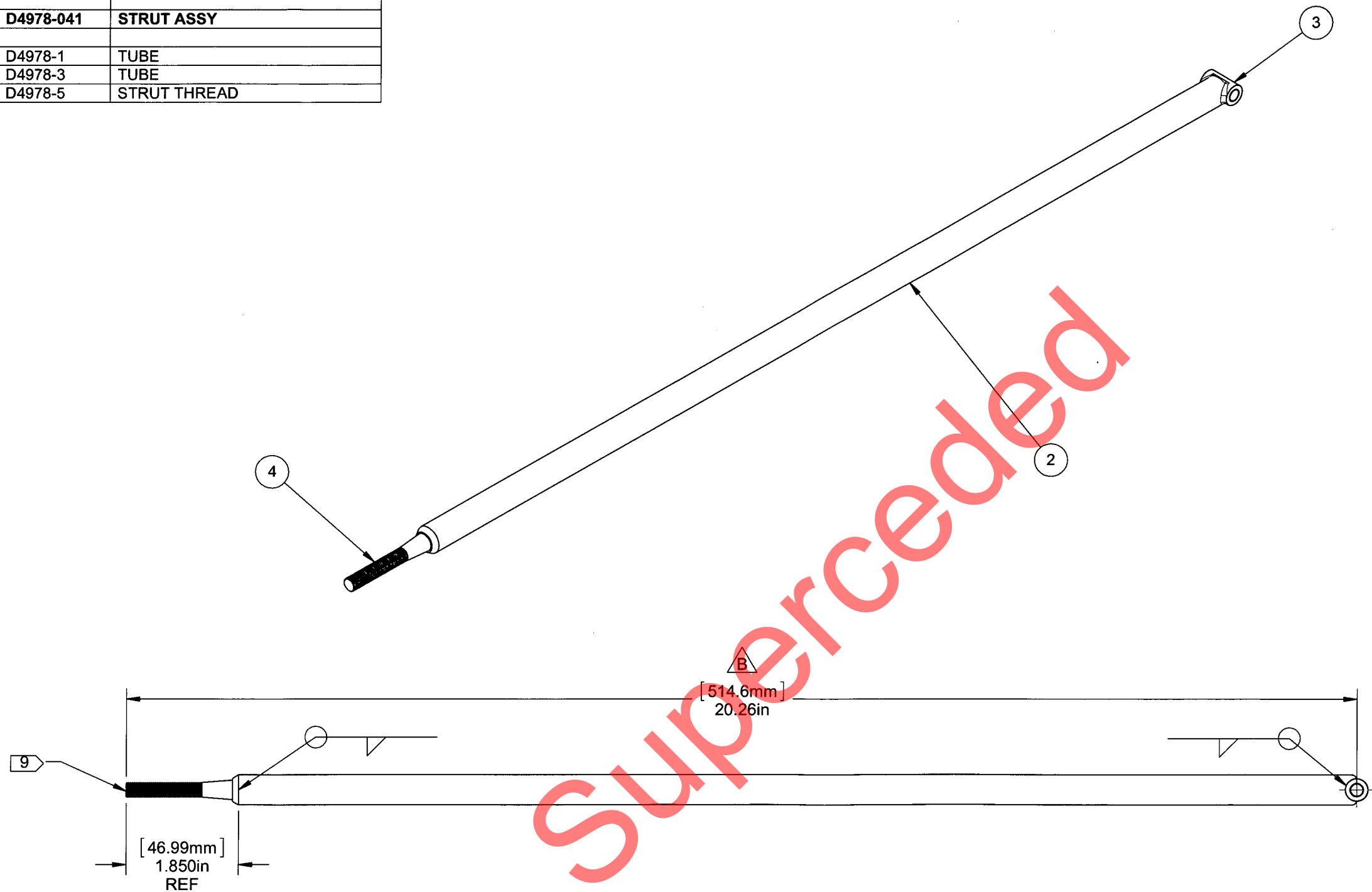


ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4978-041	STRUT ASSY
2	1	D4978-1	TUBE
3	1	D4978-3	TUBE
4	1	D4978-5	STRUT THREAD

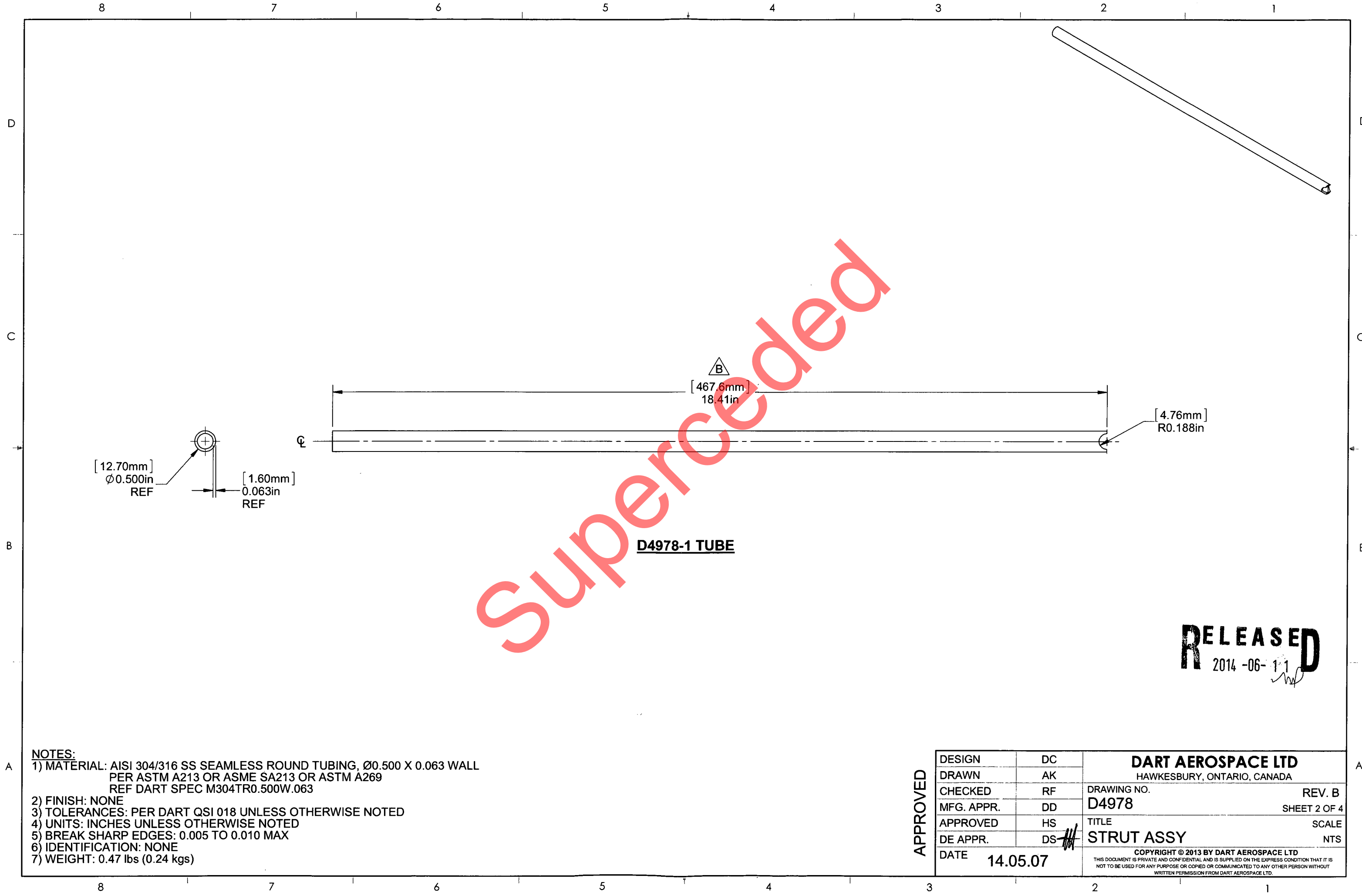


D4978-041 STRUT ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4978-041", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
- 7) WEIGHT: 0.52 lbs (0.25 kgs)
- 8) WELD PER DART QSI 004
- 9) MASK THREAD PRIOR TO FINISH

B	REVISED LENGTH OF D4978-1 (ZN C4-2) AND D4978-3 (ZN C4-3)	AK	14.05.07
A	NEW ISSUE	DC	13.11.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D4978	SHEET 1 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	STRUT ASSY	NTS
DATE	14.05.07	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

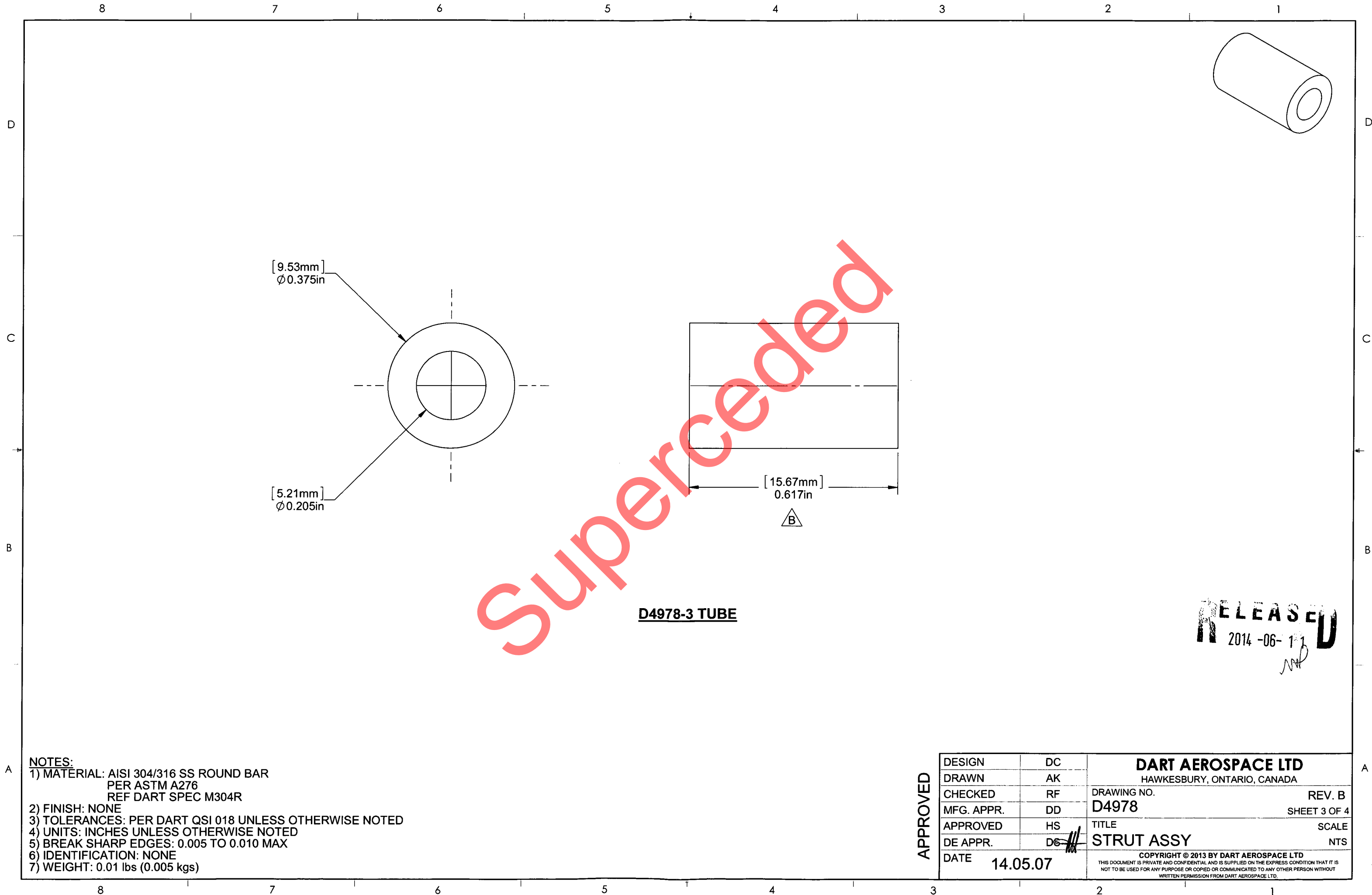


RELEASED
2014-06-11

- NOTES:
- 1) MATERIAL: AISI 304/316 SS SEAMLESS ROUND TUBING, Ø0.500 X 0.063 WALL
PER ASTM A213 OR ASME SA213 OR ASTM A269
REF DART SPEC M304TR0.500W.063
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.47 lbs (0.24 kgs)

APPROVED

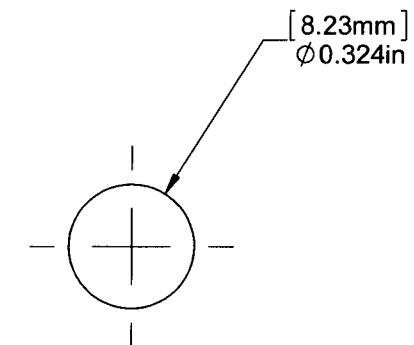
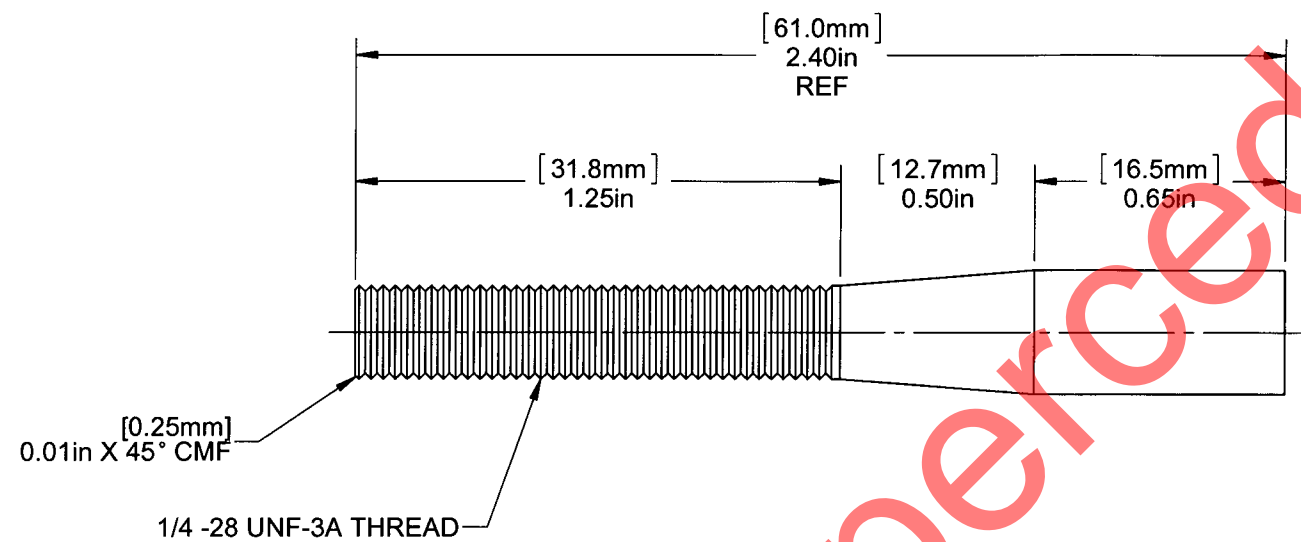
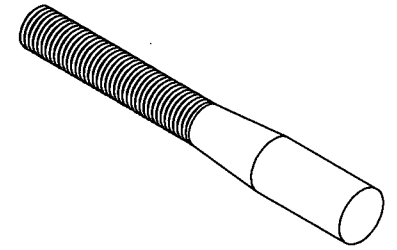
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	RF	DRAWING NO. D4978	REV. B
MFG. APPR.	DD	SHEET 2 OF 4	
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	STRUT ASSY	NTS
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- NOTES:
- 1) MATERIAL: AISI 304/316 SS ROUND BAR
PER ASTM A276
REF DART SPEC M304R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 0.01 lbs (0.005 kgs)

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DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
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CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D4978	SHEET 3 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	STRUT ASSY	NTS
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D4978-5 STRUT THREAD

NOTES:

- 1) MATERIAL: AISI 304/316 SS ROUND BAR
PER ASTM A276
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.04 lbs (0.02 kgs)

RELEASED
2014-06-11
wp

APPROVED

DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AK		
CHECKED	RF	DRAWING NO.	REV. B
MFG. APPR.	DD	D4978	SHEET 4 OF 4
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	STRUT ASSY	NTS
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